

PREPRESS

Please refer to www.appl.de for guidelines on the digital workflow for supplied files

Data exchange	<i>Data transfer</i>	FTP (up to 155 Mbit/s)
Workflow	<i>Data processing</i>	Prinergy Connect
	<i>Colour management</i>	GMG colorProof, basiCColor catch, CoPrA , CMG ProofControl
	<i>ERP</i>	Dynamics AX
Digital sheet assembly	<i>imposition</i>	Prinect Signastation
	<i>O.K. to print via Internet</i>	InSite Prepress Portal
Output	<i>CTP</i>	Magnus 6383 V, max. format 1600 mm x 2108 mm Trendsetter VLF 5880 V Extended, max. format 1473 mm x 2070 mm (four large format CTP systems to secure back-up) Trendsetter 3244 V, max. format 838 mm x 1118 mm Magnus 800 Quantum, max. format 950 mm x 1163 mm
Online-Shop	<i>Softcover and Hardcover for low runs</i>	Direct online orders Formats: A4, A5, 210 x 210 mm Extents: 16 to 320 pages Quantities: 1 to 300 copies Press: HP Indigo 5500 Binding: thread-sewn www.appl-shop.de

APPLSHOP



<http://blog.appl.de/>



<https://www.facebook.com/appl.shop>

SHEETFEED OFFSET

Digital	<i>HP-Indigo 5500</i>	330 x 480 mm	6 units
<hr/>			
Size B1			
Press 1	<i>10 units</i>	740 x 1060 mm	10/0 or 4/6 with perforating and water-based coating or UV coating
Press 2	<i>8 units</i>	740 x 1060 mm	8/0 or 4/4
Press 3	<i>6 units</i>	740 x 1050 mm	6/0 with water-based coating or UV coating
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Size 7			
Press 4	<i>8 units</i>	1200 x 1640 mm 1130 x 1640 mm	8/0 or 4/4
Press 5	<i>8 units</i>	1200 x 1640 mm 1130 x 1640 mm	8/0 or 4/4
Press 6	<i>8 units</i>	1200 x 1640 mm 1130 x 1640 mm	8/0 or 4/4
Press 7	<i>6 units</i>	1200 x 1640 mm	6/0 with water-based coating or UV coating

WEB OFFSET

Press 1 + 2 Im Zweibahnbetrieb 32 Seiten	<i>cut off</i> <i>max. web width</i>	<i>578 mm</i> <i>965 mm</i>	Special format for each press 16 pages long grain, max. page length 280 mm, 4 blanket-to-blanket units, length gluing, three-side rotary trim
Press 3 + 4 Im Zweibahnbetrieb 48 Seiten	<i>cut off</i> <i>max. web width</i>	<i>578 mm</i> <i>1460 mm</i>	Special format for each press 24 pages long grain, max. page length 280 mm, 4 blanket-to-blanket units, length gluing, three-side rotary trim
Press 5	<i>cut off</i> <i>max. web width</i>	<i>620 mm</i> <i>1460 mm</i>	Format A4 for 24 pages long grain, max. page length 302 mm, 4 blanket-to-blanket units, length gluing, three-side rotary trim, plow fold, cut off module
Press 6	<i>cut off</i> <i>max. web width</i>	<i>940 mm</i> <i>1580 mm</i>	Pocket format for 72 pages long grain, Oversize format A4 , 40 pages short grain, 4 blanket-to-blanket units, 2 separated deliveries, length gluing, stitching unit in format A4, three-side rotary trim
Press 7	<i>cut off</i> <i>max. web width</i>	<i>1156 mm</i> <i>1800 mm</i>	Special format for 64 pages long grain, max. page length 280 mm, 4 blanket-to-blanket units, 2 separated deliveries, length gluing, stitching unit in format A3, three-side rotary trim
Press 8	<i>cut off</i> <i>max. web width</i>	<i>1092 mm</i> <i>2060 mm</i>	Special format for 80 pages long grain, max. page length 262 mm, 4 blanket-to-blanket units, 2 separated deliveries, length gluing, stitching unit in format A3, three-side rotary trim
Press 9	<i>cut off</i> <i>max. web width</i>	<i>1156 mm</i> <i>2060 mm</i>	Special format for 80 pages long grain, max. page length 280 mm, 4 blanket-to-blanket units, 2 separated deliveries, length gluing, stitching unit in format A3, three-side rotary trim
Press 10 + 11	<i>cut off</i> <i>max. web width</i>	<i>1240 mm</i> <i>2060 mm</i>	Format A4 for 72 pages long grain, max. page length 302 mm, 4 blanket-to-blanket units, 2 separated deliveries, length gluing, stitching unit in format A3, three-side rotary trim
Press 12	<i>cut off</i> <i>max. web width</i>	<i>630 mm</i> <i>965 mm</i>	Format A4 for 16 pages long grain, max. page length 305 mm, 5 blanket-to-blanket units, 4 page unit, coating, punching and perforating, special folding units, sheet delivery
Press 13	<i>cut off</i> <i>max. web width</i>	<i>578 mm</i> <i>965 mm</i>	Special format for 16 pages long grain, max. page length 280 mm, 4 blanket-to-blanket units, 4 page unit, coating, length gluing, three-side rotary trim

GRAVURE

Press 1

cut off 840 – 1686 mm
max. web width 3180 mm

Production of 4, 6 and 8 pages per circumference,
short and long grain, 2 former folders, 8 printing
units, 14 threads, length gluing, stitching, rotary
trim, Cerutti Autora

POSTPRESS

Cutting	<i>12 Guillotines</i>	max. cutting width 1760 mm
Folding	<i>24 Folders</i>	Infeed widths up to 1650 mm; fold gluing, stepped perforation; doublestream production
Thread sewing	<i>3 Multiplex systems with 7 Thread sewing machines</i>	28 stations, formats from 100 x 150 mm to 320 x 420 mm
Stitching	<i>4 Müller Martini Prima Plus saddle stitchers</i>	10 base units, 8 streamfeeders, fold feeders, card gluers, cover feeders, two-up production, ring stitching, automated palletising
	<i>1 Müller Martini Tempo saddle stitcher</i>	10 base units, 8 streamfeeders, fold feeders, card gluers, inline cross strapping
Binding Soft cover	<i>1 Perfect binders Müller Martini NB4</i>	Glues: Hotmelt, Two Shot; PUR; 28 base units, 27 flat pile feeders with stream feeding, card and sample gluers, fold-out signature feeder, electrostatic insert fixing, splitting saw for two-up production, automated palletising
	<i>1 Perfect binder Müller Martini C15</i>	Glues: Hotmelt, Two Shot; 28 base units, 24 flat pile feeders with stream feeding, card and sample gluers, fold-out signature feeder, automated palletising
	<i>1 Perfect binder Müller Martini C15</i>	Glues: Hotmelt, Two Shot; PUR; 24 base units, 23 flat pile feeders with stream feeding, book block feeder for thread-sewn brochures, card gluer, front edge trimmer for flap-brochures, splitting saw for two-up production, automated palletising
	<i>1 Perfect binder Kolbus SB11</i>	Glues: Hotmelt, Two Shot; 21 base units, 19 flat pile feeders (11 with stream feeding), card and sample gluers, fold-out signature feeder, automated palletising
	<i>1 Perfect binder Bolero</i>	Glues: Hotmelt, Two Shot; book block feeder for thread-sewn brochures, front edge trimming for flap brochures, splitting saw for two-up production, automated palletising

POSTPRESS

Binding Hardcover	<i>Case-making</i>	2 Case-making machines, 1 Embossing machine
	<i>3 Casing-in lines</i> <i>Diamant 60</i> <i>VBF BL500</i> <i>CT 100</i>	Thread sewing, formats from 100 x 100 mm to 270 x 380 mm, book block thickness from 3 to 70 mm, ribbon marker, jacket wrapping, shrinkwrapping, labelling
Inserts/Dispatch	<i>4 Sitma inserters</i>	10 stations, hopper feeder, rota feeders (10 inserts), 3-D feeders, friction feeders, book block feeders, postcard gluers, Cheshire addressing devices (labels), inkjet addressing, individual and bulk shrinkwrapping, band wrapper, automated palletising with pre-gathering unit
	<i>2 Buhrs inserters</i>	8 stations, hopper feeder, rota feeders (6 inserts), 3-D feeders, friction feeders, book block feeders, Cheshire addressing devices, individual shrinkwrapping
	<i>1 Ferag EasySert</i> <i>Müller Martini</i> <i>Biliner Inserter</i>	3 stations, supplement into supplement, layer palletising 2 stations
Addressing	<i>6 UV Jet Printers</i>	for all saddle stitchers, perfect binders and inserters, Data-Matrix-Code
	<i>4 Cheshire Labelling devices</i>	for all inserters, inline and offline
	<i>6 Scanners</i>	for saddle stitchers and perfect binders, as well as with labelling devices
Packing	<i>8 Cross-strappers</i>	for all machines, single and cross-strapping
	<i>11 Shrinkwrappers</i>	with shrinkwrap tunnel, for all machines
Miscellaneous	<i>3 Inline labelling devices</i>	for saddle stitchers, perfect binders and folders, inline application of various types of labels
	<i>1 Solo Gathering machine</i>	18 stations



FIRMENGRUPPE APPL Holding GmbH & Co.KG
Senefelderstraße 3–11
86650 Wemding

Postfach (PO box) 1163
86648 Wemding
Germany

Telephone +49 (0) 90 92/9 99-0
Fax +49 (0) 90 92/9 99-2 09
E-Mail info@appl.de
Internet www.appl.de



appl druck GmbH
Senefelderstraße 3–11
86650 Wemding

Postfach (PO box) 1163
86648 Wemding
Germany

Telephone +49 (0) 90 92/9 99-0
Fax +49 (0) 90 92/9 99-2 09
E-Mail info@appl.de
Internet www.appl.de



aprinta druck GmbH
Senefelderstraße 3–11
86650 Wemding

Postfach 1163
86648 Wemding

Telefon +49(0)9092/999-0
Telefax +49(0)9092/999-159
E-Mail info@appl.de
Internet www.appl.de



m. appl GmbH & Co. KG
Senefelderstraße 3–11
86650 Wemding

Postfach 1163
86648 Wemding

Telefon +49(0)9092/999-0
Telefax +49(0)9092/999-159
E-Mail info@appl.de
Internet www.appl.de



echter druck GmbH
Delpstraße 15
97084 Würzburg

Postfach (PO box) 5449
97004 Würzburg
Germany

Telephone +49 (0) 9 3 34/97 75-0
Fax +49 (0) 9 3 34/97 75-10 10
Email info@echter-druck.de
Website www.appl.de



kuncke druck GmbH
Kornkamp 24
22926 Ahrensburg

Postfach (PO box) 12 23
22903 Ahrensburg
Germany

Telephone +49 (0) 41 02/4 56-0
Fax +49 (0) 41 02/4 56-1 00
Email info@kuncke.de
Website www.appl.de



sellier druck GmbH
Angerstraße 54
85354 Freising

Postfach (PO box) 17 44
85317 Freising
Germany

Telephone +49 (0) 81 61/1 87-0
Fax +49 (0) 81 61/1 87-38
Email info@sellier-druck.de
Website www.appl.de



PRINT.Forum Druck GmbH
Industriestraße 48
74912 Kirchartd

Germany

Telephone +49 (0) 72 66/91 99 6-0
Fax +49 (0) 72 66/91 99 6-100
Email info@printforum.de
Website www.appl.de